



Clevite® Heavy Duty Engine Parts Offering for Waukesha VHP Series Parts

Clevite No.	Description	OE Number(s)	
Natural Gas			
BEARING			
CB-973P(U)	CON ROD BEARING	205110P	STD. ONLY CON. ROD SER. 205007, UPPER HALF OIL HOLE 20° FROM SPLIT, DOWEL PIN IN CAP
CB-973P(L)	CON ROD BEARING	205010K	STD. ONLY CON. ROD SER. 205007, UPPER HALF OIL HOLE 20° FROM SPLIT, DOWEL PIN IN CAP
CB-1396P(U)	CON ROD BEARING	205110N	STD. ONLY CON. ROD SER. 205507C, D, H, J. UPPER HALF LOC. LUG CENTERED, DOWEL PIN IN CAP
CB-973P (L)	CON ROD BEARING	205010K	STD. ONLY CON. ROD SER. 205507C, D, H, J. UPPER HALF LOC. LUG CENTERED, DOWEL PIN IN CAP
CB-1396P(U)	CON ROD BEARING	205110N	STD. ONLY CON ROD SER. 205507. UPPER HALF LOC. LUG CENTERED, LOWER HALF HAS LOC. LUG
CB-1397P(L)	CON ROD BEARING	205010L	STD. ONLY CON ROD SER. 205507. UPPER HALF LOC. LUG CENTERED, LOWER HALF HAS LOC. LUG
MB-2608P(U)	MAIN BEARING	200022S	STD. ONLY, TWO REQUIRED PER POSTION, FOR EARLY NON" TEE DRILLED " CRANKSHAFT
MB-2609P(U)	MAIN BEARING	200025S	STD. ONLY, TWO REQUIRED PER POSTION, FOR EARLY NON" TEE DRILLED " CRANKSHAFT
MB-3099P(U)	MAIN BEARING	200000V	STD. ONLY TWO REQUIRED PER POSITION, FOR LATE "TEE CROSS DRILL" CRANKSHAFT
MB-3100P(L)	MAIN BEARING	200022W	STD. ONLY TWO REQUIRED PER POSITION, FOR LATE "TEE CROSS DRILL" CRANKSHAFT
MB-3101P(U)	MAIN BEARING	200025T	STD. ONLY TWO REQUIRED PER POSITION, FOR LATE "TEE CROSS DRILL" CRANKSHAFT
MB-3102P(L)	MAIN BEARING	200025U	STD. ONLY TWO REQUIRED PER POSITION, FOR LATE "TEE CROSS DRILL" CRANKSHAFT
TW-440S	THRUST	153031	TW-440S HAS TWO THRUST WASHER IN THE SET
CYLINDER COMPONENTS			
41825	RING SET	907147	5 RING SET
S41829	RING SET	3800103	4 RING SET
224-3031	PISTON	932183	10.5:1 CR NATURAL GAS
224-3032	PISTON	205504F	8.2:1 CR NATURAL GAS TURBO CHARGED
226-4545	LINER	205130H	THICK FLANGE HARDENED, WITHOUT CHROME OD
226-4552	LINER	205130M	THICK FLANGE NON-HARDEDED LINER
223-1841	WRIST PIN	10006	SPECIAL ORDER
223-3631	WRIST PIN BUSHING	47108F	REQUIRES BORING
GASKETS			
54211	HEAD GASKET	205100A	NITROSEAL, TO BE REPLACED BY 54212 WHEN OUT OF STOCK
54212	HEAD GASKET	HG205000L	CORAMIC
CS54211	LOWER SET	9001028	F3521G, 2895G/ NA
CS54211-1	LOWER SET	9001023GSI	F3521GSI, 2895 GSI /TURBO
CS54211-2	LOWER SET	9001025	L5108, L5790, L7042 G, GSI
CS54212	LOWER SET	9001026	P9390 G
CS54212-2	LOWER SET	9001027	P9390 GSI
HS54211	HEAD SET	979265	COMPLETE HEAD SET F3521 G AND GSI
HS54211-1	HEAD SET	GL979260	COMPLETE HEAD SET F3521 GL SERIES
HS54211-3	HEAD SET	97749	SINGLE HEAD SET F3521G,L7042G, P9390G
HS54211-4	HEAD SET	GL97746	SINGLE HEAD SET F3521GL, L7042GL, P9390GL
HS54211-5	HEAD SET	979266	COMPLETE HEAD SET L7042, G,GSI
HS54212	HEAD SET	979267	COMPLETE HEAD SET P9390 G,GSI
HS54212-1	HEAD SET	97746	SINGLE HEAD SET F3521GL, 7042GL, P9390 GL

- more -

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VALVETRAIN

211-4008	VALVE-EXHAUST	204136G	30 DEGREE W/STELLITE FACE
211-4009	VALVE-INTAKE	204136W	30 DEGREE W/STELLITE FACE
211-4013	VALVE-IN AND EXH	204236L	VHP LEAN BURN, 20 DEGREE W/INCONEL & CHROME VALVE STEM

ANCILLARY

229-5537	VIB. DAMPNER	V153705B	F3521 18.2"
229-5545	VIB. DAMPNER	V199331	P9390 24"
229-5538	VIB. DAMPNER	V153807	L7042 24"

All manufacturer's numbers, names, symbols and descriptions are used for reference purposes only. It is not implied that any part is the product of any specific manufacturer.

