



Clevite® Heavy Duty Engine Parts Offering for GMC 6.6L Duramax®

Clevite No.	Description	Notes	Interchange References
CB-1805H	Con. Rod Bearing Set	01-05, Performance Set	N/A
CB-1805HX	Con. Rod Bearing Set	01-05, Performance Set	N/A
CB-1805H-.026MM	Con. Rod Bearing Set	01-05, Performance Set	N/A
CB-1805H-.25MM	Con. Rod Bearing Set	01-05, Performance Set	N/A
CB-1805P	Con. Rod Bearing Set	01-05	97250338
CB-1805P-.25MM	Con. Rod Bearing Set	01-05	
CB-1805P-.50MM	Con. Rod Bearing Set	01-05	
CB-1810P-.25MM	Con. Rod Bearing Set	01-09, .002" OD	N/A
CB-1810P-.50MM	Con. Rod Bearing Set	01-09, .002" OD	N/A
MS-2218H	Main Bearing Set	01-05, Performance Set	N/A
MS-2218HX	Main Bearing Set	01-05, Performance Set	N/A
MS-2218H-.026MM	Main Bearing Set	01-05, Performance Set	N/A
MS-2218H-.25MM	Main Bearing Set	01-05, Performance Set	N/A
MS-2218P	Main Bearing Set	01-05	97250336 Blue (5), 97250411 Black(5), 97250412 Brown(5)
MS-2218P-.25MM	Main Bearing Set	01-05	
MS-2218P-.50MM	Main Bearing Set	01-05	
TW-610S	Thrust Washer Sets	01-05	97219325(1) + 97219327(2)
SH-1999S	Cam Bearing Set	01-09	37239516(4) + 97239518(1)
223-3659	Bushing, Piston Pin	01-05	97219318
211-4264	Valve, Intake	01-05	97225507
211-4264.015	Valve, Intake	01-05	97225507(.015")
211-4265	Valve, Exhaust	01-05	37225508
211-4265.015	Valve, Exhaust	01-05	37225508(.015")
215-4350	Push Rod	01-05	97240416
224-3451	Piston	01-04, Left Bank	97226117
224-3451.020	Piston	01-04, Left Bank	97226117(.020)
224-3451.040	Piston	01-04, Left Bank	97226117(.030)
224-3452	Piston	01-04, Right bank	97226116
224-3452.020	Piston	01-04, Right bank	97226116(.020)
224-3452.040	Piston	01-04, Right bank	97226116(.030)
601-2114	Pump, Lube	01-04	97188652
41909	Engine Ring Set	01-05, VIN 1, Model LB7 &LLY	97250331(8)
41909.020	Engine Ring Set	01-05, VIN 1, Model LB7 &LLY	
41909.030	Engine Ring Set	01-05, VIN 1, Model LB7 &LLY	
41909.040	Engine Ring Set	01-05, VIN 1, Model LB7 &LLY	

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Clevite No.	Description	Notes	Interchange References
41909.060	Engine Ring Set	01-05, VIN 1, Model LB7 & LLY	
54580	Gasket, Cylinder Head	01-07, VIN 1, 2, 6 & D MLS, Right hand, .95MM Thick, Grade A	98045055
54581	Gasket, Cylinder Head	01-07, VIN 1, 2, 6 & D MLS, Right hand, 1.00MM Thick, Grade B	98045056
54582	Gasket, Cylinder Head	01-07, VIN 1, 2, 6 & D MLS, Right hand, 1.05MM Thick, Grade C	98045057
54583	Gasket, Cylinder Head	01-07, VIN 1, 2, 6 & D MLS, Left hand, .95MM Thick, Grade A	98045058
54584	Gasket, Cylinder Head	01-07, VIN 1, 2, 6 & D MLS, Left hand, 1.00MM Thick, Grade B	98045059
54585	Gasket, Cylinder Head	01-07, VIN 1, 2, 6 & D MLS, Left hand, 1.05MM Thick, Grade C	98045060
54597	Gasket, Cylinder Head	01-07, VIN 1, 2, 6 & D Wave-Stopper, Left Hand, 1.05MM Thick, Grade C, For Overbore	98040130
54598	Gasket, Cylinder Head	01-07, VIN 1, 2, 6 & D Wave-Stopper, Right Hand, 1.05MM Thick, Grade C, For Overbore	68040128
67775	Seal, Front Cover	01-07, VIN 1, 2, 6 & D, Teflon	97209341
67777	Seal, Crankshaft Rear	01-07, VIN 1, 2, 6 & D, Teflon	97209342
B45974	Valve Stem Seal	01-07, VIN 1, 2, 6 & D, Intake and Exhaust	97212994
C31900	Gasket, Water Outlet	01-07, VIN 1, 2, 6 & D, Steel	97223686
CS54580	Gasket Set, Lower	01-07, VIN 2, 3, 6 & D	97729796
F7538	Gasket, Catalytic Converter	06-07, VIN 1 & D, Sierra & Express 2500, 3500	15733803
F31897	Gasket, Exhaust Outlet	01-07, VIN 1, 2, 6 & D, Nitro Seal	15126137
F31901	Gasket, Exhaust Outlet	04, VIN 1 & 2, Bottom of Valve, Silverado, Sierra	97288795
F31902	Gasket, Exhaust Outlet	01-04, VIN 2, Back of Valve, Steel, Silverado, Sierra	97288794
F31903	Gasket, Exhaust Outlet	01-07, VIN 1, 2, 6 & D, MLS, Connection Gasket	97188685
F31909	Gasket, Exhaust Outlet	04-07, VIN 1, 2, 6 & D, Steel	97303655
F31910	Gasket, Exhaust Outlet	06-07, VIN 2, 6 & D, Inline bolt holes	97367013
F31911	Gasket, Exhaust Outlet	04-05, VIN 1 & 2, To Cooler, steel	97318478
F31912	Gasket, Exhaust Outlet	06-07, VIN 2 & D, Offset bolt holes	97367014
F31913	Gasket, Exhaust Outlet	04, VIN 1 & 2, To Cooler, steel	97303656
G31905	Gasket, Throttle Body	07, VIN 6, Silverado, Sierra, Steel	97365040
G31906	Gasket, Throttle Body	06-07, VIN 2, Express, Savana, Steel, Throttle body mounting heater	97375503
G31907	Gasket, Throttle Body	06-07, VIN 2, Silverado, Sierra, , Steel, Throttle body mounting heater	68053991
G31908	Gasket, Plenum Tube	06-07, VIN 2 & D, Silverado, Sierra, Steel	97365201

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G31914	Gasket, Plenum Tube	06-07, VIN 2, 6 & D, Silicone	97363723
G31915	Gasket, Plenum Chamber	04-05, VIN 2, Silverado, Sierra, Steel	37306568
G31916	Gasket, Plenum Tube	01-04, VIN 1, Steel	97302368
G31917	Seal, Plenum Tube	06-07, VIN 2, Express, Savana, Silicone	97368325
G31918	Seal, Plenum Tube	06-07, VIN 2, Silverado, Sierra, Silicone	97729991
GS33500	Injector O Ring Set	01-04, VIN 1, Silicone, Includes washers	97216082(1) + 94011701(1) + 94011609 (1)
GS33504	Bolt Set, Cylinder Head	01-07, VIN 1, 2, 6 & D, 18 per box, 2 boxes required per engine	97310851
GS33505	Injector O Ring Set	04-07, VIN 2, 6 & D, 8 required per engine	94011701(1) + 94011609(1) + 97327722(1)
HS4580	Gasket Kit, Cylinder Head Set	01-04, VIN 1, Order head gaskets separately	97729798
HS4580A	Gasket Kit, Cylinder Head Set	04-07, VIN 2, 6 & D, Order head gaskets separately	98403365/98434773
JV1691	Seal Set, Crankshaft Rear	01-07, VIN 1, 2, 6 & D, Includes Seal, Sealant for rear cover	97209342 + Sealer
JV5079	Seal Set, Front Cover	01-07, VIN 1, 2 & 6, Includes front cover sealant, oil pressure relief valve O rings	97209341(1) + 94011695(2) + Sealer
K31904	Seal, Water pump	01-07, VIN 1, 2, 6 & 8, Silicone	94013304
MS19398	Gasket Set, Exhaust Manifold	01-07, VIN 1, 2, 6 & D, MLS	98002804(2)
MS19402	Gasket Set, Intake Manifold	01-05, VIN 1 & 2, MLS, Contains Plenum, Silverado & Sierra, Silicone	97251963(2) + Sealer
MS19403	Gasket Set, Intake Manifold	06-07, VIN 2, 6 & D Contains Plenum, Silicone	97363570(2) + Sealer
MIS19402	Intake Manifold Set	01-05, VIN 1 & 2, Turbocharger and exhaust gaskets not included, includes sealant	97251963(2) + 97306568(1) + 97302368 (1) + 97729991(2) + Sealer
OS32284	Gasket Set, Oil Pan	01-07, VIN 1, 2, 6 & D, Includes pan gasket, drain gasket and silicone	97227589(1) + 97329637(1) + Sealer
VS50434	Gasket Set, Rocker Cover	01-07, VIN 1, 2, 6 & D, Steel, one set required per engine	97321295
VS50438	Gasket Set, Valve Cover	01-04, Includes valve cover grommets, silicone, one set required per engine	97188896(2) + 97213862(24)
VS50439	Gasket Set, Valve Cover	04-07, VIN 2, 6 & D, includes valve cover grommets, silicone, one set required per engine	97312341(2) + 97315638(28)

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